

# LUCENE<sup>TM</sup> LC670

Polyolefin Elastomer

## **Applications**

- General purpose thermoplastic elastomer for polymer modification
- Automotive interior/exterior, Shoe sole, PVEN

### **Description**

- LUCENE<sup>TM</sup> LC670 is an ethylene-1-octene copolymer produced using LG Chem's metallocene polymerization catalyst and solution process technology.
- LUCENE<sup>™</sup> LC670 is an excellent impact modifier for plastics and offers unique performance capabilities for compounded products.

## **Typical properties**

Characteristics	Test Method	Unit	Value
Physical <sup>(1)</sup>	_ <b>:</b>	:	
Density	ASTM D1505	g/cm³	0.870
MFR(190℃,2.16kg)	ASTM D1238	g/10min	5.0
Mooney Viscosity(ML1+4@121℃)	ASTM D1646	MU	9
Mechanical <sup>(2)</sup>			
Tensile Strength at Break	ASTM D638 <sup>(3)</sup>	Мра	5.5
Elongation at Break	ASTM D638 <sup>(3)</sup>	%	>900
Tear Strength	ASTM D624	kN/m	38
FlexuralModulus1% Secant	ASTM D790	Мра	13
Hardness			
Shore hardness(Shore A)	ASTM D2240	-	70
Thermal			
Melting Temperature	LG	${\mathbb C}$	58
Glass Transition Temperature	LG	${\mathfrak C}$	-55

<sup>(1)</sup> The properties data in this table are typical values, and not guaranteed specification.

#### **Processing information**

LUCENE<sup>™</sup> LC670 may be processed on conventional equipment. It is recommended that
hopper feed throat should be cooled below 30°C to prevent from pellet bridging with low
melting point.

For additional sales, order and technical assistance

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<sup>(2)</sup> Typical resin property values are measured on a standard compression molded specimens

<sup>(3)</sup> Speed of 500 mm/min.